

Garant

**Carbide boring bar E.. SDQCR 107,5°, for indexable inserts DC., right-hand,
Shank Ø / insert size: 12/07mm**


Order data

| | |
|--------------|---------------|
| Order number | 260320 12/07 |
| GTIN | 4045197877703 |
| Item class | 21T |

Technical description

| | |
|--------------------------------------|----------------|
| ISO code toolholder | E12M SDQCR/L07 |
| Overall length L | 150 mm |
| Centre offset L ₃ | 8.5 mm |
| Pack of insert screws | 269028 7 |
| Minimum pre-drill Ø D _{min} | 16 mm |
| Insert size | 7 mm |
| Clamping height L ₂ | 11.6 mm |
| Overhang L ₁ | 34.5 mm |
| suitable indexable insert | DC.. 0702.. |
| Setting angle κ | 107.5 degrees |
| Shank Ø D _s | 12 mm |
| Standard | DIN 8024 |
| Application type | right-hand |
| Boring depth up to | 8×D |
| Tool material | Carbide |
| Through-coolant | yes |

| | |
|-----------------|-------------------------------|
| Application | Internal longitudinal turning |
| Type of product | Boring Bar |

Accessories

| | |
|--------------------------------------------------------------------------------------|------------|
| Set of insert screws Type 7 | 269028 7 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8 | 674248 TX8 |